

1. Observe and preserve the evidence (Chapter 7)

Use the blank Process Event Log. State the start/stop boundary, parent and child units, clock origin, and time unit. Record each activity pass before averaging. For practice, use washfold_practice_event_log.csv: WNF-001 through WNF-005, L1 Wash only.

2. Calculate, summarize, draw, and verify (Chapter 8)

Use the blank Mapping Worksheet Set or printable Timing Calculation and Map Summary sheets. Compare your five-record result with washfold_practice_mapping_worksheets.xlsx or PDF. P/T totals 153.4 min; mean 30.68 min (30.7 displayed). Then trace every record of WNF-003, including L1/L2 and its Fold correction.

The full completed workbook, timing sheets, and map summary are references for all 291 records. The order queue projection derives Batch Release once per order. Draw your map, then complete the Participant Verification Record, including rejected revisions and their reasons. Inspect the printable Wash n' Fold map and worked verification record.

3. Reconstruct orders and interpret the baseline (Chapter 9)

Use washfold_learner_order_summary.csv for one row per customer order. Compare WNF-003's 166.3-minute operating lead time with its 9 activity records; parallel load durations cannot simply be added. Complete the blank Baseline Performance Readout and compare it with the worked Friday 91 copy. Keep all 39 orders distinct from the 21 promise-eligible orders.

Carry the verified map and baseline readout into Chapter 10 and the capstone. For your own capstone, observe at least five complete comparable runs before and five after the change; five is a learning minimum, not proof of a stable process.

Choose the files for your path

PDFs are for inspecting or printing; blank print pages may be repeated. XLSX files keep editable cells and calculation formulas; use elapsed minutes, or convert absolute Excel timestamps to elapsed minutes with (timestamp-origin)*1440 first. CSVs are portable data tables and do not contain formulas or preserve Excel formatting. Print the short practice copies first; the full references are longer.

All Wash n' Fold examples use the simulated current-state Friday 91, operating minutes from 7:00 a.m., and a drop-off-to-readiness boundary. Keep that clock and boundary throughout. Choose your own boundary and clock before observing a different process.